## **ENERGY RECOVERY SYSTEMS**

For Model L™, Enlight and Xion Rooftop Units | 60Hz

COMMERCIAL

PRODUCT SPECIFICATIONS (EHB)



300 to 6200 cfm Capacity

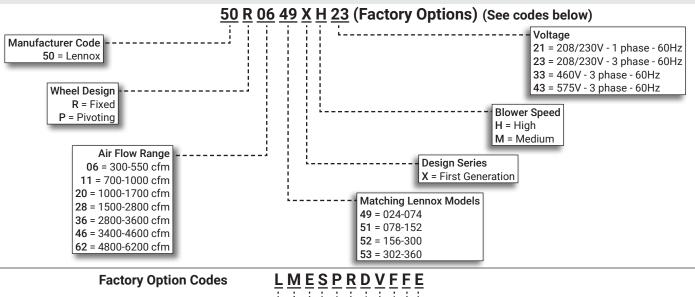


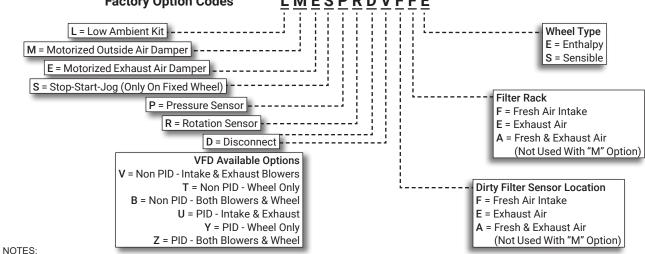




For Rooftop Units equipped with the Lennox® CORE or CORE LITE Unit Controller

# MODEL NUMBER IDENTIFICATION





x = Factory Option Not Selected e.g. 50R0649xH23LxESxR

### CONTENTS

# **APPROVALS AND WARRANTY**

# **APPROVALS**

- Rated in accordance with AHRI standard 1060-2023
- To obtain a copy of the Standard or to view Lennox' latest certified data, please visit the AHRI web site at <a href="http://www.ahrinet.org">http://www.ahrinet.org</a>
- ETL Certified per UL 1995 and CSA/CAN C22.2 No. 236

# **WARRANTY**

- · Recovery Wheel limited warranty for five years
- All other covered components one year limited warranty

# FEATURES AND BENEFITS

# **APPLICATIONS**

The Lennox Energy Recovery System (ERS) is a constant volume, energy recovery ventilator that is directly coupled with Lennox rooftop units equipped with the Lennox CORE or CORE Lite Unit Controller rooftop units. Its primary function is to increase overall HVAC system efficiency and to reduce long-term energy costs.

This is accomplished by capturing both sensible and latent energy from either the exhaust or intake air stream and transferring it to the other, resulting in reduced cooling loads at design temperatures up to four tons per 1000 cfm of outside air and reduced heating loads up to 12,000 Btuh per 400 cfm of outside air.

The recovery wheel provides sensible and latent energy exchange between the entering and exhaust air streams of a building allowing a substantial amount of the energy, which is normally lost in the exhaust air stream, to be returned into the entering air.

Each unit factory test operated to ensure proper operation.

# **OPERATION**

- The enthalpy wheel contains parallel layers of a polymeric material that is physically embedded with a silica gel (desiccant)
- The wheel is located in the intake and exhaust air streams of the ventilation equipment
- As the wheel rotates through each air stream, the wheel surface captures sensible and latent energy
- In the heating mode, the wheel rotates to provide a constant transfer of heat from the exhaust air stream to the colder intake air stream
- During the cooling season, the process is reversed
- When used in conjunction with a rooftop unit equipped with an economizer, on pivoting models, the wheel pivots out of the air stream to allow the economizer to operate normally for "free cooling" when outdoor temperature and humidity is acceptable
- By pivoting the wheel out of the air stream, the system can utilize 100% of the rooftop unit's blower capabilities
- During economizer operation, the exhaust blower continues to run, providing power exhaust for the system

The intake blower is de-energized during economizer operation

# **ERS SELECTION**

- Step One Determine the air conditioning load requirements using the required amount of outside air without an ERS
- Step Two Select the proper ERS for the outside air requirements and calculate the tonnage reduction.
- Select the rooftop unit required by reducing the load determined in step one by the reduction in step two
- Example: If the load in Step 1 was 10 tons, and the reduction in Step 2 was 2.5 tons, select a 7.5 ton unit.
- · Select the proper ERS based on the selected unit
- **NOTE** The height of the roof top unit curb MUST correspond with the required curb height needed for the ERS. See Specifications Table.

### **SYSTEM FEATURES**

- Low-voltage logic board used to control frost protection and motorized outside air damper
- Low-voltage terminal strip
- Barometric relief dampers provided standard on all ERS units
- Balancing dampers provided standard on all fixed wheel ERS units
- Metal-mesh, mist-eliminator-type filters provided in intake air hood
- Separate, fused power supply
- Continuous operation down to 10°F without defrost at indoor relative humidity up to 40%
- For temperatures below 10°F an optional, factory installed Low Ambient Control Kit is required

### **FEATURES AND BENEFITS**

## **RECOVERY WHEEL**

# AirXchange™ Enthalpy Wheels

- Capable of both sensible and latent heat recovery
- · Dry energy transfer
- Moisture in supply air stream is transferred to exhaust air stream in vapor state, eliminating condensate plumbing in the ventilator
- Constructed of lightweight polymer material and coated with a desiccant silica gel that will not dissolve or liquefy in the presence of water or high humidity
- Wheels 25 in. (635 mm)and larger in diameter are segmented for easy removal. Wheels less than 25 in. (635 mm) diameter are removed from cabinet in a slideout cassette
- Patented, pivoting-wheel option allows unit to operate in true economizer mode when the outside temperature is suitable for cooling
- Pivoting the wheel out of the air stream during economizer mode allows efficiencies to be maximized by reducing demand on the supply fan motor

## **BLOWERS**

- Centrifugal, forward curved blowers provided for highstatic capability and low sound levels
- Belt-drive blowers have permanently lubricated ball bearings, overload protection, and adjustable sheaves for blower speed adjustment

### **CABINET**

- Fully insulated with non-hygroscopic fiberglass insulation. Constructed of galvanized steel and finished with electro-statically bonded powdered enamel coating to withstand 1000 hour salt-spray test per ASTM B117
- Attaches directly to the rooftop unit
- · All mounting hardware is provided
- Adjustable support legs are provided

## Options / Accessories

## **Factory Installed**

# Low Ambient Control Kit

- Prevents frost formation on energy wheel heat transfer surfaces by terminating the intake blower operation when discharge air temperature falls below a fieldselectable temperature setting
- Intake blower operation resumes after temperature rises above the adjustable temperature differential. Kit includes temperature sensor

### Motorized Outside Air Damper

 Damper mounts behind the outside air intake hood and opens when the ERS is energized and closes when deenergized

## Motorized Exhaust Air Damper

 Damper mounts in the barometric relief hood and opens when the ERS is energized and closes when deenergized

# Stop-Start-Jog (Fixed Models Only)

 Control option that allows intermittent operation of the enthalpy wheel during mild outdoor conditions to provide cycling and cleaning of the wheel

### Pressure Sensor

Measures the amount of outside airflow across the enthalpy wheel

## **Rotation Sensor**

· Verifies the rotation of the enthalpy wheel

### Disconnect

- Optional field device used to provide easy ability to switching the power on and off to the ERS
- · Must be field wired

### VFD Blower Control

- Variable frequency drives are available to control the speed of the blowers only
- These VFD's can be integrated with a building automation system to deliver precisely the amount of air needed to maximize efficiencies

## Dirty Filter Sensor

• The dirty filter sensor sends a signal to field wired alarm when filters need to be cleaned or changed

### Filter Rack

 Filter racks filter air in both the intake and exhaust sections of ERS

## Energy Recovery Wheel - Sensible Type

• Sensible Wheel type is used for sensible heat recovery

## **Field Installed**

## **ERS Support**

- 8 inch high base for support of the exhaust and intake end of the ERS
- Available in 48, 60, 76 inch lengths
- · See Page 15 for model numbers

### **ERS Roof Curb**

- Used to support RTU and raise them to the correct height for mounting
- See Page 15 for model numbers

# **GFI Service Outlet**

- Optional field powered service outlet provides power for service equipment
- Must be field installed and wired
- · See Page 15 for model numbers

**NOTE** - Contact your local Lennox Commercial Sales Representative for ordering information.

SPECIFIC						_			6 TO			
General		el Number Fixed Wheel	<sup>2</sup> 5	0R0649	хH	_	0R1149		_	0R2049		
Data	Model N	lumber Pivoting Wheel				5	0P1149	¢Η	50	0P2049	κH	
		Matching Units				through				ox 072 ar		
		Iominal Air Volume - cfm		300-550	)	1	700-100	0	1	000-170	00	
Required Heig	ght of Rooftop Unit			14			14			14		
Fresh Air		Motor - hp		0.2			1/2			1		
Blower	Wheel Siz	ze (diameter x width) - in	6-	1/4 x 6-	1/2		10 x 6			9 x 9		
		Motor Speed - rpm		1780			1120			1725		
		Motor Speed(s)		2			3		Adjus	stable Sl	neave	
		Bearing Type		Sleeve			Sleeve		Ball			
Exhaust Air		Motor Type		PSC			PSC		E	Belt Driv	е	
Blower	Motor - hp	Fixed Wheel		1/4			1/2			1		
		Pivoting Wheel					1/2			1-1/2		
	Wheel Siz	ze (diameter x width) - in	6-1/4 x 6-1/2				10 x 6			9 x 9		
		Motor Speed - rpm		1780		1120						
		Motor Speed(s)		2			3		Adjus	stable Sl	neave	
		Bearing Type		Sleeve			Sleeve			Ball		
Recovery	Whe	el Depth x Diameter - in	2	2 x 19-1/	'3	3	3 x 25-1/	3	3	x 30-11/	32	
Wheel		Motor Speed - rpm		1050			1050					
Electrical Data	a - Line Voltage - 60	Hz	<sup>2</sup> 20	8/230V-	1ph,	208/230V-3ph,			3/230V-3			
			208/230V				OV-3ph,		460V-3ph, and			
					and		575V-3p	h		575V-3p	h	
Futbolos		Nameira I Airdiann		575V-3p			000 cfm	_4	1	600 cfm	_4	
Enthalpy Wheel		Nominal Airflow		600 cfm a 60 in. w		1	00 cim :			.95 in. w.		
Airflow	EATR - Exhaust	at minus 1 in. w.c.	-	9.90%	.0.	<u>'</u>	9.30%	.0.		7.80%		
Data	Air Transfer	at 0 in. w.c.		0.20%			0.70%			0.40%		
	Ratio	at 1 in. w.c.		0.00%			0.00%			0.00%		
	OACF -											
	Outdoor Air	at minus 1 in. w.c.		1.02%			0.97%			0.97%		
	Correction	at 0 in. w.c.		1.33%			1.19%			1.16%		
	Factor	at 1 in. w.c.		1.59%			1.34%			1.29%		
<sup>1</sup> Thermal Ratings at 0 in. w.c.			Sensible	Latent	Total	Sensible	Latent	Total	Sensible	Latent	Total	
Pressure	Total	100% Airflow Heating	68%	60%	65%	76%	68%	73%	68%	61%	65%	
Differential	Effectiveness	75% Airflow Heating	73%	65%	70%	81%	73%	78%	72%	67%	71%	
		100% Airflow Cooling	68%	60%	64%	76%	68%	72%	68%	61%	64%	
		75% Airflow Cooling	73%	65%	69%	81%	73%	76%	72%	67%	70%	
	Net	100% Airflow Heating	68%	60%	65%	76%	68%	73%	68%	61%	65%	
	Effectiveness	75% Airflow Heating	73%	65%	70%	81%	73%	78%	72%	67%	71%	
		100% Airflow Cooling	68%	60%	64%	76%	68%	72%	68%	61%	64%	
		75% Airflow Cooling	73%	65%	69%	81%	73%	76%	72%	67%	70%	
3 Weights	Fixed	Shipping Weight - lbs.	. 370	472	1 5575	10170	475		1 - 70	791		
	1 1/1.04	Net Weight - Ibs.		455			458			706		
	Pivoting	Shipping Weight - lbs.					480			754		
	i ivoting	Chipping Weight - IDS.				ļ	700		ļ	, 07		

<sup>&</sup>lt;sup>1</sup> Rated in accordance with AHRI Standard 1060-2011. For further information, please reference AHRI 1060-2011 Standard for Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

 $<sup>^{2}</sup>$  A unit step-down transformer is provided, 208/230/460/575V primary, 120V secondary.

<sup>&</sup>lt;sup>3</sup> Actual weight may vary and is dependent on configuration.

SPECIFIC	CATIONS							6	.5 T	0 12	2.5 T	ON	MOD	ELS						
General	Model	Number Fixed Wheel	50	R2051	хH	501	R2851	хM	50	R2851	хH	50	R3651	хH						
Data	Model Nu	umber Pivoting Wheel	50	P2051	хH	501	P2851	хM	50	P2851	хH	50	P3651	хH						
	No	ominal Air Volume - cfm	10	00-17	00	15	00-22	00	22	200-28	00	28	300-36	00						
		Matching Units					Lenno	x 078	throug	gh 150	)									
Required Hei	ight of Rooftop Unit (	Curb - in.		14			14			14			24							
Fresh Air		Belt-Drive Motor - hp		1			1-1/2			1-1/2		2								
Blower	Wheel Size	(diameter x width) - in.		9 x 9		,	10 x 10	)		10 x 10	0		12 x 9							
		Motor Speed - rpm		1725			1725		1725				1725							
		Motor Speed(s)	1	djustak Sheav		1	djustal Sheav		1	djustak Sheav		I	ole e							
		Bearing Type			Bearing Type Ball Ball							Ball								
Exhaust Air	Belt-Drive Motor - hp	Fixed Wheel		1			1-1/2			1-1/2			2							
Blower	·	Pivoting Wheel		1-1/2			3			3			3							
	Wheel Size	e (diameter x width) - in		9 x 9		,	10 x 10		10 x 10		10 x 10		10 x 10		10 x 10		10 x 10		12 x 9	)
		Motor Speed - rpm		1725			1725			1725			1725							
		Motor Speed(s)	1	djustak Sheav		Adjustable Sheave			1	djustak Sheav		1	djustak Sheav							
		Bearing Type	Ball Ball						Ball											
Recovery	Whee	el Depth x Diameter - in	3 x	30-11	/32	3	x 37-3	3/4	3	x 37-3	3/4	3 x	41-13	3/16						
Wheel		Motor Speed - rpm		1050			825			825			1075							
Electrical Da	ta - Line Voltage - 60	Hz			2	208/23	0V-3p	h, 460	V-3ph	or 57	5V-3p	h								
Enthalpy Wheel		1	00 cfm 95 in. v			00 cfm 37 in. v			00 cfm 95 in. v		1	00 cfm 90 in. v								
Airflow	EATR - Exhaust Air	at minus 1 in. w.c.		7.80%	)		6.10%	)		6.10%	)		4.90%	)						
Data	Transfer Ratio	at 0 in. w.c.		0.40%	)		4.00%	)		4.00%	)		1.30%	)						
		at 1 in. w.c.		0.00%	)		0.00%	)		0.00%	)		0.30%	)						
	OACF - Outdoor Air	at minus 1 in. w.c.		0.97%	)		0.98%	)		0.98%	)		0.99%	)						
	Correction Factor	at 0 in. w.c.		1.16%	)		1.13%	)		1.13%	)		1.07%	)						
		at 1 in. w.c.		1.29%	)		1.23%	)		1.23%	)		1.12%	)						
<sup>1</sup> Thermal Ratings at 0 in. w.c.			Sensible	Latent	Total	Sensible	Latent	Total	Sensible	Latent	Total	Sensible	Latent	Total						
Pressure Differential	Total Effectiveness	100% Airflow Heating	68%	61%	65%		60%	65%	68%	60%	65%	68%	60%	65%						
		75% Airflow Heating	72%	67%	71%	74%	67%	71%	74%	67%	71%	74%	67%	71%						
		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	68%	60%	63%	68%	60%	63%						
		75% Airflow Cooling	72%	67%	70%	74%	67%	70%	74%	67%	70%	74%	67%	70%						
	Net Effectiveness	100% Airflow Heating	68%	61%	65%	68%	60%	65%	68%	60%	65%	68%	60%	65%						
		75% Airflow Heating	72%	67%	71%	74%	67%	71%	74%	67%	71%	74%	67%	71%						
		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	68%	60%	63%	68%	60%	63%						
		75% Airflow Cooling	72%	67%	70%	74%	67%	70%	74%	67%	70%	74%	67%	70%						
<sup>2</sup> Weights	Fixed	Shipping Weight - lbs.		791			811			811			1120							
		Net Weight - Ibs.		706			726			726			1045							
	Pivoting	Shipping Weight - Ibs.		754			928			928			1125							
		Net Weight - lbs.		669			843			843	-		1050							

<sup>&</sup>lt;sup>1</sup> Rated in accordance with AHRI Standard 1060-2011. For further information, please reference AHRI 1060-2011 Standard for Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

 $<sup>^{\</sup>rm 2}\,\mbox{Actual}$  weight may vary and is dependent on configuration.

SPECIFICA	ATIONS						13	TO 2	5 TON	IOM	DELS	
General	Mode	el Number Fixed Wheel	50	R2852	хM	50	R2852	κH	501	R3652x	Н	
Data	Model N	Number Pivoting Wheel	50	P2852	хM	50	P2852	¢Η	501	P3652x	Н	
	N	Nominal Air Volume - cfm	1:	500-22	00	22	200-280	00	28	00-360	0	
		Matching Units				Lennox	156 thr	ough 3	00			
Required Heig	ht of Rooftop Unit Curb -	in.		14			14			24		
Fresh Air		Belt-Drive Motor - hp		1-1/2			1-1/2			2		
Blower	Wheel Si	ze (diameter x width) - in		10 x 10	)		10 x 10			12 x 9		
		Motor Speed - rpm		1725			1725					
		Motor Speed(s)	Adjus	table S	heave	Adjust	able Sl	neave	Adjust	eave		
		Bearing Type		Ball			Ball					
Exhaust Air	Belt-Drive Motor - hp	Fixed Wheel		1-1/2			1-1/2			2		
Blower		Pivoting Wheel		3			3		3			
	Wheel Si	ze (diameter x width) - in		10 x 10	)		10 x 10		12 x 9			
		Motor Speed - rpm		1725			1725			1725		
		Motor Speed(s)	Adjus	table S	heave	Adjust	able Sl	neave	Adjust	eave		
		Bearing Type		Ball			Ball					
Recovery	Whe	eel Depth x Diameter - in	3	x 37-3	/4	3	x 37-3/	4	3 x	16		
Wheel		Motor Speed - rpm		825			825		1075			
<b>Electrical Data</b>	- Line Voltage - 60Hz					0V-3ph,	460V-3	3ph, or	575V-3pl	n		
Enthalpy Wheel		Nominal Airflow		000 cfm 70 in. v			00 cfm 95 in. w.		310 0.9			
Airflow	EATR - Exhaust Air	at minus 1 in. w.c.		6.10%			6.10%			4.90%		
Data	Transfer Ratio	at 0 in. w.c.		4.00%			4.00%		0.90 in. w.c 4.90% 1.30%			
		at 1 in. w.c.		0.00%			0.00%			0.30%		
	OACF -	at minus 1 in. w.c.		0.98%			0.98%			0.99%		
	Outdoor Air	at 0 in. w.c.		1.13%			1.13%			1.07%		
	Correction Factor	at 1 in. w.c.		1.23%			1.23%			1.12%		
¹Thermal			<u>o</u>			<u>o</u>			<u>o</u>			
Ratings at 0 in. w.c. Pressure			Sensible	Latent	Total	Sensible	Latent	Total	Sensible	Latent	Total	
Differential	Total Effectiveness	100% Airflow Heating	68%	60%	65%	68%	60%	65%	68%	60%	65%	
		75% Airflow Heating	74%	67%	71%	74%	67%	71%	74%	67%	71%	
		100% Airflow Cooling	68%	60%	63%	68%	60%	63%	68%	60%	63%	
		75% Airflow Cooling	74%	67%	70%	74%	67%	70%	74%	67%	70%	
	Net Effectiveness	100% Airflow Heating	68%	60%	65%	68%	60%	65%	68%	60%	65%	
		75% Airflow Heating	74%	67%	71%	74%	67%	71%	74%	67%	71%	
		100% Airflow Cooling	68%	60%	63%	68%	60%	63%	68%	60%	63%	
		75% Airflow Cooling	74%	67%	70%	74%	67%	70%	74%	67%	70%	
<sup>2</sup> Weights	Fixed	Shipping Weight - Ibs.		811			811			1120		
		Net Weight - Ibs.		726			726			1045		
	Pivoting	Shipping Weight - Ibs.		928			928			1125		
		Net Weight - Ibs.		843			843			1050		

<sup>&</sup>lt;sup>1</sup> Rated in accordance with AHRI Standard 1060-2011. For further information, please reference AHRI 1060-2011 Standard for Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

 $<sup>^{\</sup>rm 2}\,\mbox{Actual}$  weight may vary and is dependent on configuration.

SPECIFICA	ATIONS			1	3 TO	25 T	ON	<b>IODE</b>	LS (c	ontin	ued)
General	Mode	el Number Fixed Wheel	50	R4652	хH	50	R6252	хM	50	R6252	хH
Data	Model N	Number Pivoting Wheel	50	)P4652	хH	50	P6252	κM	50	)P6252	хH
	1	Nominal Air Volume - cfm	3	400-460	00	4	800-560	00	5	500-620	00
		Matching Units			L	ennox	156 thro	ough 30	0		
Required Heig	ht of Rooftop Unit Curb	- in.		24			24			24	
Fresh Air		Belt-Drive Motor - hp		3			5			5	
Blower	Wheel Si	ze (diameter x width) - in		12 x 12	<u> </u>		12 x 12			<u> </u>	
		Motor Speed - rpm		1725			1725				
		Motor Speed(s)	Adjus	table S	heave	Adjus	table S	heave	Adjus	heave	
		Bearing Type		Ball	_		Ball		Ball		
Exhaust Air	Belt-Drive Motor - hp	Fixed Wheel		3			5		5		
Blower		Pivoting Wheel		5		2	each -	5	2	each -	5
	Wheel Si	ze (diameter x width) - in		12 x 12	<u> </u>		12 x 12			12 x 12	) -
		Motor Speed - rpm		1725	_		1725	-		1725	
		Motor Speed(s)	Adjus	table S	heave	Adjus	table S	heave	Adjus	heave	
		Bearing Type		Ball			Ball			Ball	
Recovery	Whe	eel Depth x Diameter - in					3 x 52				
Wheel		Motor Speed - rpm		1075			1075			1075	
Electrical Data	- Line Voltage - 60Hz					V-3ph,	460V-3	ph, or 5	75V-3p	h	
Enthalpy Wheel		Nominal Airflow	3900 cfm at 0.95 in. w.c.				500 cfm 95 in. w			500 cfm 95 in. w	
Airflow Data	EATR - Exhaust Air	at minus 1 in. w.c.	4.40%				4.00%				
Data	Transfer Ratio	at 0 in. w.c.		1.10%			1.00%			1.00%	
		at 1 in. w.c.		0.20%			0.20%			0.20%	
	OACF -	at minus 1 in. w.c.		0.99%	_		0.99%			0.99%	
	Outdoor Air Correction	at 0 in. w.c.		1.06%	_		1.06%			1.07%	
	Factor	at 1 in. w.c.		1.11%			1.10%			1.12%	
<sup>1</sup> Thermal Ratings at 0 in. w.c.			sensible	Latent	Total	sensible	Latent	Total	sensible	Latent	Total
Pressure Differential	Total Effectiveness	100% Airflow Heating	68%	60%	65%	68%	60%	65%	<b>%</b>	60%	65%
Jinorential		75% Airflow Heating	73%	67%	71%	73%	67%	71%	73%	67%	71%
		100% Airflow Cooling	68%	60%	63%	68%	60%	63%	68%	60%	63%
		75% Airflow Cooling	73%	67%	70%	73%	67%	70%	73%	67%	70%
	Net Effectiveness	100% Airflow Heating	68%	60%	65%	68%	60%	65%	68%	60%	65%
		75% Airflow Heating	73%	67%	71%	73%	67%	71%	73%	67%	71%
		100% Airflow Cooling	68%	60%	63%	68%	60%	63%	68%	60%	63%
		75% Airflow Cooling	73%	67%	70%	73%	67%	70%	73%	67%	70%
<sup>2</sup> Weights	Fixed	Shipping Weight - Ibs.		1333	1		1566	1		1566	
<b>U</b>		Net Weight - lbs.		1224			1441			1441	
	Pivoting	Shipping Weight - Ibs.			1623			1623			
	3	Net Weight - Ibs.		1230		1498			1498		

<sup>&</sup>lt;sup>1</sup>Rated in accordance with AHRI Standard 1060-2011. For further information, please reference AHRI 1060-2011 Standard for Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

 $<sup>^{\</sup>rm 2}\,\mbox{Actual}$  weight may vary and is dependent on configuration.

SPECIFI	CATIONS								2	5 AN	D 30	TON	MOI	DELS
General	Model I	Number Fixed Wheel	50	R3653	хH	50	R4653	хH	50	R6253	хM	50	R6253	хH
Data	Model Nur	mber Pivoting Wheel	50	P3653	хH	50	P4653	хH	50	P6253	хM	50	P6253	хH
		ninal Air Volume - cfm	28	300-36	00	34	400-460	00	48	300-560	00	5	500-620	00
		Matching Units					Ler	nox 30	)2 and 3	360				
Required H	eight of Rooft	op Unit Curb - in.		14			14			14			14	
Fresh Air		Belt-Drive Motor - hp		2			3			5			5	
Blower	Wheel Size	(diameter x width) - in		12 x 9			12 x 12	)		 12 x 12	)		12 x 12	)
	W11001 0120	Motor Speed - rpm		1725			1725	-		1725	-		1725	-
		Motor Speed(s)		1720				liuetahl	e Shea				1720	
		Bearing Type	Adjustable She							VC				
Fyhaust	Dalt Drive				-	1			all		-			
Exhaust Air Blower	Belt-Drive Motor - hp	Fixed Wheel				3			5				5	
All Blower	·	Pivoting Wheel		3			5		-	each -		-	each -	
	Wheel Size	(diameter x width) - in		12 x 9			12 x 12	<u>.</u>		12 x 12	<u> </u>		12 x 12	<u>.</u>
		Motor Speed - rpm		1725			1725			1725	-		1725	
		Motor Speed(s)					Ac	djustabl	e Shea	ve				
		Bearing Type						В	all					
Recovery	Wheel	Depth x Diameter - in	3 >	( 41-13	/16	3	x 46-3	/4		3 x 52				
Wheel		Motor Speed - rpm		1075			1075			1075				
<b>Electrical D</b>	cal Data - Line Voltage - 60Hz					208/2	230V-3p	oh, 460	V-3ph,	or 575\	V-3ph			
Enthalpy		Nominal Airflow		3100 cfm at 3900 cfm at 0.95 in w.c				l .	00 cfm		1	00 cfm		
Wheel			0.90 in w.c.			0.95 in. w.c.			0.9	95 in. w	/.C.	0.	95 in. w	'.C.
Airflow Data	EATR -	at minus 1 in. w.c.		4.90%			4.40%			4.00%			4.00%	
Data	Exhaust Air Transfer	at 0 in. w.c.		1.30%			1.10%			1.00%			1.00%	
	Ratio	at 1 in. w.c.		0.30%			0.20%			0.20%			0.20%	
	OACF -	at minus 1 in. w.c.		0.99%			0.99%			0.99%			0.99%	
	Outdoor Air	at 0 in. w.c.		1.07%			1.06%			1.06%			1.06%	
	Correction Factor	at 1 in. w.c.		1.12%			1.11%			1.10%			1.11%	
<sup>1</sup> Thermal	Factor		Φ	1		σ	1					Φ		
Ratings at			ensible	Latent	Total	ensible	Latent	Total	ensible	Latent	Total	ipli	ent	<u>la</u>
0 in. w.c.			ens	Lat	₽		Lat	ုင		Lat	₽		Lat	Total
Pressure Differential	Total	100% Airflow Heating	68%	61%	65%	68%	60%	65%	68%	60%	65%		60%	65%
Dillerential	Effectiveness	75% Airflow Heating	72%	67%	71%	73%	67%	71%	73%	67%	71%			71%
		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	68%	60%	63%	68%	60%	63%
		75% Airflow Cooling	72%	67%	70%	73%	67%	70%	73%	67%	70%	73%	67%	70%
	Net	100% Airflow Heating	68%	61%	65%	68%	60%	65%	68%	60%	65%	68%	60%	65%
	Effectiveness	75% Airflow Heating	72%	67%	71%	73%	67%	71%	73%	67%	71%	73%	67%	71%
		100% Airflow Cooling	68%	61%	64%	68%	60%	63%	68%	60%	63%	68%	60%	63%
		75% Airflow Cooling	72%	67%	70%	73%	67%	70%	73%	67%	70%	73%	67%	70%
<sup>2</sup> Weights	Fixed	Shipping Weight - lbs.		1120			1333		1566	1566			1566	
		Net Weight - lbs.		1045			1224		1441	1441			1441	
	Pivoting	Shipping Weight - lbs.		1125			1339		1623	1623			88% 60% (73% 67% 68% 60% (73% 67% 68% 60% (73% 67% 68% 60% (73% 67% 68% 60% (73% 67% 68% 60% (73% 67% 67% 67% 67% 67% 67% 67% 67% 67% 67	
		Net Weight - lbs.		1050	-		1230		1498	1498				

<sup>&</sup>lt;sup>1</sup>Rated in accordance with AHRI Standard 1060-2011. For further information, please reference AHRI 1060-2011 Standard for Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

 $<sup>^{\</sup>rm 2}\,\mbox{Actual}$  weight may vary and is dependent on configuration.

ELECTRICAL	DATA						
Model	No.	<sup>1</sup> 50R0649xH	50R1149xH 50P1149xH	50R2049xH 50R2051xH	50P2049xH 50P2051xH	50R2851xM 50R2852xM 50R2851xH 50R2852xH	50P2851xM 50P2852xM 50P2851xH 50P2852xH
Fresh Air Blower	115V-1ph	3.8					
Motor	208/230V-3ph		3.4	3.8	3.8	5.6	5.6
Full load amps	460V-3ph		1.4	1.9	1.9	2.8	2.8
	575V-3ph		1.4	1.4	1.4	2	2
Exhaust Blower	115V-1ph	3.8					
Motor	208/230V-3ph		3.4	3.8	5.6	5.6	9
Full load amps	460V-3ph		1.4	1.9	2.8	2.8	4.4
	575V-3ph		1.4	1.4	2.0	2.0	3.6
<b>Wheel Drive Motor</b>	- Full load amps	0.7	0.3	0.3	0.3	0.6	0.6
Maximum	115V-1ph	10					
Overcurrent	208/230V-3ph	9	10	12	15	20	25
Protection	460V-3ph	4	6	6	8	10	12
(amps)	575V-3ph	3	6	5	6	7	10
<sup>1</sup> Minimum	115V-1ph	9.3					
Circuit	208/230V-3ph	5.4	8	8.9	11.1	13.2	17.5
Ampacity	460V-3ph	2.7	3.5	4.6	5.7	6.9	8.9
	575V-3ph	2.2	3.5	3.5	4.2	5.1	7.1

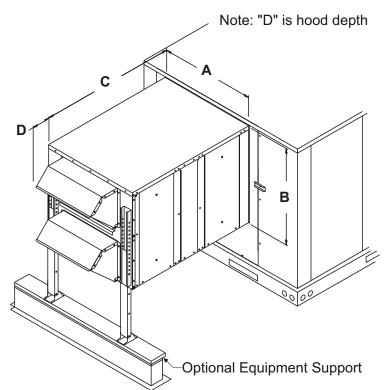
ELECTRICAL D	DATA						
Model	No.	50R3651xH 50R3652xH	50P3651xH 50P3652xH	50R4652xH	50P4652xH	50R6252xM 50R6252xH	50P6252xM 50P6252xH
Fresh Air Blower	208/230V-3ph	7	7	9	9	15	15
Motor	460V-3ph	3.5	3.5	4.4	4.4	7.4	7.4
Full load amps	575V-3ph	2.4	2.4	3.6	3.6	5.9	5.9
Exhaust Blower	208/230V-3ph	7	9.4	9	15.3	15.3	15.3
Motor	460V-3ph	3.5	4.3	4.3	6.4	6.4	6.4
Full load amps	575V-3ph	2.4	3.2	3.4	5.1	5.1	5.1
Wheel Drive Motor -	Full load amps	1.2	1.2	1.2	1.2	1.2	1.2
Maximum	208/230V-3ph	25	25	30	40	50	50
Overcurrent	460V-3ph	12	15	15	20	25	25
Protection (amps)	575V-3ph	10	12	12	15	20	20
<sup>1</sup> Minimum	208/230V-3ph	17	20	21.5	29.4	35.4	35.4
Circuit	460V-3ph	9	10	11	13.6	16.9	16.9
Ampacity	575V-3ph	6.6	7.6	9.1	11.2	13.7	13.7

ELECTRICAL D	DATA						
Model	No.	50R3653XH	50P3653xH	50R4653xH	50P4653xH	50R6253xM 50R6253xH	50P6253xM 50P6253xH
Fresh Air Blower	208/230V-3ph	7	7	9	9	15	15
Motor	460V-3ph	3.5	3.5	4.4	4.4	7.4	7.4
Full load amps	575V-3ph	2.4	2.4	3.6	3.6	5.9	5.9
Exhaust Blower	208/230V-3ph	7	9.4	9	15.3	15.3	15.3
Motor	460V-3ph	3.5	4.3	4.3	6.4	6.4	6.4
Full load amps	575V-3ph	2.4	3.2	3.4	5.1	5.1	5.1
Wheel Drive Motor -	Full load amps	1.2	1.2	1.2	1.2	1.2	1.2
Maximum	208/230V-3ph	25	25	30	40	50	50
Overcurrent	460V-3ph	12	15	15	20	25	25
Protection (amps)	575V-3ph	10	12	12	15	20	20
<sup>1</sup> Minimum	208/230V-3ph	17	20	21.5	29.4	35.4	35.4
Circuit	460V-3ph	9	10	11	13.6	16.9	16.9
Ampacity	575V-3ph	6.6	7.6	9.1	11.2	13.7	13.7

NOTE - Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

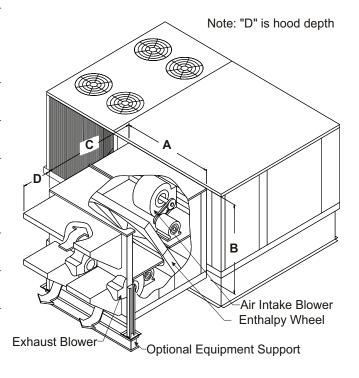
 $<sup>^{\</sup>rm 1}\,{\rm A}$  unit step-down transformer is provided, 208/230/460/575V primary, 120V secondary.

# **DIMENSIONS**

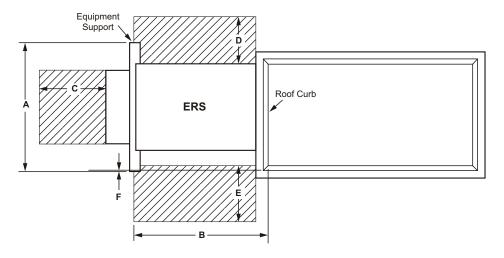


Model No.	Usage	Α	В	С	D
WIOGEI NO.	Usage	_ ^		-	
50R0649xH		24-3/4	24-5/8	34-9/16	8
50P0649xH	024-074	(629)	(625)	(876)	(203)
50R1149xH	024-074	32-1/8	33-1/2	44-3/4	11
50P1149xH		(816)	(851)	(1138)	(279)
50R2049xH	072-074				
50P2049xH	072-074	37-1/4	37-1/2	54-3/8	20-5/16
50R2051xH	002.450	(946)	(953)	(1381)	(516)
50P2051xH	092-150				
50R2851xM					
50P2851xH		42-5/8	43-9/16	52-1/4	18-5/16
50R2851xM		(1083)	(1106)	(1327)	(465)
50P2851xH	092-150	` ′		` ′	
50R3651xH		46-11/16	57-3/8	60	18-5/16
50P3651xH		(1186)	(1457)	(1524)	(465)

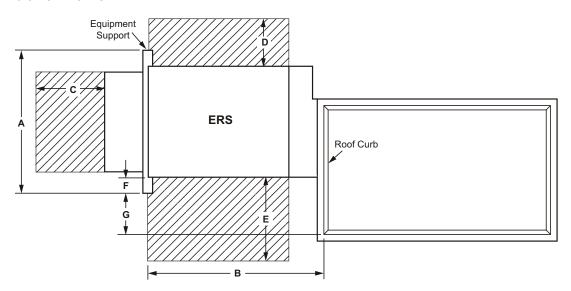
Model No.	Usage	Α	В	С	D
50R2852xM					
50R2852xH		42-5/8	43-9/16	52-1/4	18-5/16
50P2852xM		(1083)	(1106)	(1327)	(465)
50P2852xH					
50R3652xH		46-11/16	57-3/8	60	18-5/16
50P3652xH	156-300	(1186)	(1457)	(1524)	(465)
50R4652xH	150-500	52-11/16	57-3/8	60	18-5/16
50P4652xH		(1338)	(1457)	(1524)	(465)
50R6252xM					
50R6252xH		58-7/8	57-3/8	60	18-5/16
50P6252xM		(1496)	(1457)	(1524)	(465)
50P6252xH					
50R3653xH		46-11/16	57-3/8	60	18-5/16
50P3653xH		(1186)	(1457)	(1524)	(465)
50R4653xH		52-11/16	57-3/8	60	18-5/16
50P4653xH	302-360	(1338)	(1457)	(1524)	(465)
50R6253xM	302-300				
50R6253xH		58-7/8	57-3/8	60	18-5/16
50P6253xM		(1496)	(1457)	(1524)	(465)
50P6253xH					



2 TO 6 TON

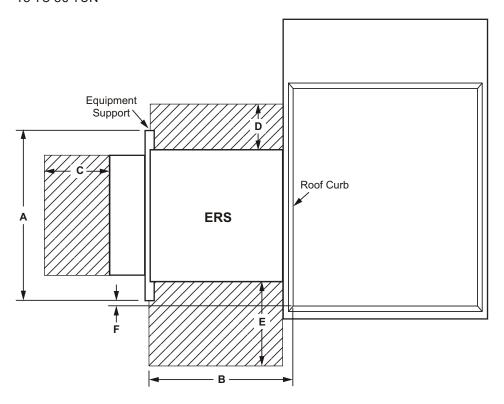


# 6.5 TO 12.5 TON



ERS		4	E	3	(	С	[	)	I	E	ı	-		}
Model No.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
						024-07	4 Model	s				,		
50R0649xH	48	1219	39-3/8	1000	16	406	18	457	24	610	2	51		
50R1149xH 50P1149xH	48	1219	49-1/2	1257	24	610	18	457	36	914	2	51		
						072-07	4 Model	s						
50R2049xH 50P2049xH	48	1219	58-1/4	1480	40	1016	24	610	42	1067	2	51		
						078-15	2 Model	s						
50R2051xH 50P2051xH	48	1219	60-3/8	1533	40	1016	24	610	42	1067	5-3/8	137	18-5/8	473
50R2851xM 50R2851xH 50P2851xM 50P2851xM	60	1524	66-1/4	1683	36	914	24	610	48	1219	6-5/8	168	17-1/2	444
50R3651xH 50P3651xH	60	1524	74	1880	36	914	30	762	60	1524	6-5/8	168	17-1/2	444

13 TO 30 TON



ERS	Α		В		С		D		E		F	
Model No.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
					15	6-300						
50R2852xM 50R2852xH 50P2852xM 50P2852xH	60	1524	56-1/8	1426	36	914	24	610	48	1219	11-1/4	286
50R3652xH 50P3652xH	60	1524	56-1/8	1426	36	914	24	610	48	1219	11-1/4	286
50R4652xH 50P4652xH	76	1930	63-7/8	1622	36	914	30	762	60	1524	3-1/8	79
50R6252xM 50R6252xH 50P6252xM 50P6252xH	76	1930	63-7/8	1622	36	914	30	762	60	1524	3-1/8	79
					30	2-360						
50R3653xH 50P3653xH	60	1524	63-7/8	1622	36	914	30	762	60	1524	11-1/4	286
50R4653xH 50P4653xH	76	1930	63-7/8	1622	36	914	30	762	60	1524	3-1/8	79
50R6253xM 50R6253xH 50P6253xM 50P6253xH	76	1930	63-7/8	1622	36	914	30	762	60	1524	3-1/8	79

# **GUIDE SPECIFICATIONS**

# Prepared for the guidance of architects, consulting engineers and mechanical contractors.

#### General

- Unit shall be a constant volume, energy recovery system used in conjunction with packaged rooftop equipment
- Unit shall be directly coupled to the rooftop packaged unit to form a unitized system
- Unit shall be performance rated in accordance with AHRI standards and in compliance with ASHRAE or DOE standards
- Unit shall be certified to the applicable safety standards for the installed country
- In addition, manufacturer shall test operate system at the factory before shipment

# Approval

 All models shall be certified in accordance with AHRI Standard 1060-2023, Air-to-Air Energy Recovery Ventilation Equipment and Standard for Safety for Heating and Cooling Equipment ANSI/UL1995, CAN CSA - 22.2 No. 236-05

### **Equipment Warranty**

- Energy Recovery wheel shall have a limited warranty for five years
- All other covered components have a limited warranty for one year

## Cabinet

- Shall be designed to attach directly to the rooftop unit.
- Shall be constructed of G90 galvanized steel with a powdered enamel paint finish electro-statically bonded to the metal
- Metal shall be salt spray tested for 1000 hours per ASTM B-117
- Cabinet panels shall be fully insulated with non-hygroscopic fiberglass insulation. Insulation shall have an R-Value of 3.7 and shall be flame resistant per UL-723. Insulation shall be in accordance with NFPA 90A and tested to meet UL 181 erosion requirements
- Full perimeter base rail with top mounted rigging holes and fork truck access from three sides shall be provided
- Test ports shall be provided so airflow can be measured across the energy recovery wheel

# **Energy Recovery Wheel Types**

- Wheel shall be either of the enthalpy type for both sensible and latent heat recovery or the sensible type for sensible heat recovery
- Energy transfer ratings shall be certified in accordance with AHRI Standard 1060-2023.
- Wheel shall be constructed of a lightweight polymer material
- Enthalpy type shall be coated with a desiccant silica gel that will not dissolve or liquefy in the presence of water or high humidity
- All energy recovery wheels shall be designed to be removed from the unit for ease of inspection and maintenance, 25 inch and larger wheels shall be segmented for easy removal
- The wheel shall be easily cleanable with standard coil cleaning solution
- The wheel shall be available in both fixed and pivoting configurations

### Performance

- The complete line of units shall have a cfm range of 300 to 6200
- Individual units shall be available in ranges of 300 550, 700-1000, 1000-1700, 1500-2200, 2200-2800, 2800-3600, 3400-4600, 4800-5600, and 5500-6200 cfm
- Unit shall operate to 10°F without the need for frost protection
- Unit shall have up to 73% net effectiveness per AHRI tests. Application effectiveness shall be higher

# **Control Operation**

- Operation shall be controlled by a low voltage logic board
- Logic board shall control low ambient kit and motorized outside air damper

### Access Doors

 All components shall be accessible through removable access doors as a standard option

### Filters

- All unit shall be provided with mist eliminator type filters in the intake air hood
- Optional internal MERV 8 pleated filters provided with filter racks

### **Blowers**

- Intake/exhaust air blowers shall be direct drive on ERS of 1000 cfm or less
- Belt drive intake/exhaust air blowers shall be used on ERS over 1000 cfm

# **GUIDE SPECIFICATIONS**

### Motors

- Blower motors on belt drive ERS shall have permanently lubricated ball bearings. Motors shall have thermal overload protection and shall have adjustable sheaves for blower speed adjustment.
- Blower motors on direct drive ERS shall be PSC type with multiple speeds.
- Intake and exhaust motors shall be individually controlled.
- Motor efficiency shall meet requirements of U.S. Energy Policy Act of 1992 (EPACT).

### Electrical

- Units shall have single power point connection.
- · A low voltage terminal strip shall be available.

## **Balancing Dampers**

• Shall be provided for all fixed wheel units and shall be mounted inside the rooftop unit.

# Barometric Relief Dampers

 Pressure operated dampers shall be provided for all ERS units.

## Options / Accessories

# Low Ambient Kit

- Low Ambient Kit shall be factory installed to prevent frost formation on the energy recovery wheel.
- Frost is prevented controlling the intake blower operation when discharge temperature is below a selectable temperature setting.

# Motorized Outside Air Damper Assembly with Hood

- Shall be factory installed to provide motorized operation of intake air requirements.
- Damper assembly shall be installed behind the ERS outside air intake hood.

## Motorized Exhaust Air Damper

- Shall be factory installed to provide motorized operation of exhaust air requirements.
- Damper assembly shall be install in the ERS barometric relief hood.

## Stop-Start-Jog

 Shall be a factory installed option for fixed wheel units only. Matching rooftop unit should not have an economizer.

## Pressure Sensor

 Shall be a factory installed option to provide the amount of outside airflow across the enthalpy wheel.

### **Rotation Sensor**

• Shall be a factory installed option to verifies the rotation of the enthalpy wheel.

### Disconnect

 Shall be factory installed and field wired to provide easy ability to turn power on/off to the ERS

### **VFD**

• Shall be factory installed to provide variable frequency drive to control the speed of the blowers only.

## **Dirty Filter Sensor**

 Shall be factory installed to provide a sensor to signal a field installed alarm when the filters need to be cleaned or changed.

### Filter Rack

 Shall be factory installed with 2" MERV 8 pleated filters to filter air in both the intake and exhaust sections of the ERS.

# Optional Energy Recovery Wheel

- Optional wheel shall be the sensible type for sensible heat recovery.
- Energy transfer ratings shall be certified in accordance with AHRI Standard 1060-2023.
- Wheel shall be constructed of a lightweight polymer material.
- All energy recovery wheels shall be designed to be removed from the unit for ease of inspection and maintenance, 25 inch (635 mm) and larger wheels shall be segmented for easy removal.
- The wheel shall be easily cleanable with standard coil cleaning solution.
- The wheel shall be available in both fixed and pivoting configurations.

# **GFI Service Outlet**

• Shall be field installed and field wired to provide powered service outlet.

# **ERS Equipment Support**

- Shall be field installed to provide support of the exhaust and intake end of the ERS.
- Supports are available in 48, 60, and 76 inch (1219, 1524 and 1930 mm) lengths.

## **ERS Roof Curb**

 Shall be field installed to provide support of the RTU and raise them to the correct height for mounting.

Model No.	Fixed	50R0649xH	50R2051vH	50R2851vM	50R2852vM	50R3651xH	50R3652×H	50R4652×H	50R6252×M
Model No.	Wheel	50R1149xH	301\2031XII	50R2851xH		30113031211	301\3032XII	30114032XII	50R6252xH
	***************************************	50R2049xH		001120017411	00112002711				00110202
	Pivot Wheel	50P1149xH 2 50P2049xH	50P2051xH	50P2851xM 50P2851xH	50P2852xM 50P2852xH	50P3651xH	50P3652xH	50P4652xH	50P6252xM 50P6252xH
District Eilter		O	0	O	O	0	0	0	O
Dirty Filter			_		_	_	_	-	
<sup>3</sup> Disconnec		0	0	0	0	0	0	0	0
Energy Rec Wheel - Ser		0	0	0	0	0	0	0	0
Filter Rack		0	0	0	0	0	0	0	0
<sup>3</sup> GFI Service	e Outlet	X	X	X	X	X	X	X	Χ
Low Ambie	nt Kit	0	0	0	0	0	0	0	0
Motorized E Damper Kit		0	0	0	0	0	0	0	0
Motorized C Damper Kit		0	0	0	0	0	0	0	0
Pressure Se	ensor Kit	0	0	0	0	0	0	0	0
1Stop-Start-	Jog Kit	0	0	0	0	0	0	0	0
Roof Curb	502014414	Х							
	502014714		Х	Х					
	502014724					Х			
	502013214				X				
	502013224						Х	Х	Χ
Equipment Support	012104808	Х	Х						
	012106008			Х	Х	Х	Х		
	012107608							Х	Х
Rotation Se	ensor	0	0	0	0	0	0	0	0
VFD		0	0	0	0	0	0	0	0

Madal Na	Cisco al Mila si al	EODOCEO-LI	EOD ACES, II	FODCOFO: M	
Model No.	Fixed Wheel	50R3653xH	50R4653xH	50R6253xM 50R6253xH 50P6253xM 50P6253xH	
_	Pivot Wheel	50P3653xH	50P4653xH		
Dirty Filter Sensor		0	0	0	
<sup>3</sup> Disconnect		0	0	0	
Energy Recovery Wheel - S	ensible	0	0	0	
Filter Rack		0	0	0	
<sup>3</sup> GFI Service Outlet		X	X	X	
Low Ambient Kit		0	0	0	
Motorized Exhaust Air Dam	per Kit	0	0	0	
Motorized Outdoor Air Dam	per Kit	0	0	0	
Pressure Sensor Kit		0	0	0	
¹Stop-Start-Jog Kit		0	0	0	
Roof Curb	502014414	X			
Equipment Support	012104808	X	X	X	
	012106008		X	Х	
Rotation Sensor		0	0	0	
VFD		0	0	0	

O - Configure to Order (Factory Installed)

X - Field Installed.

<sup>&</sup>lt;sup>1</sup> Available on Fixed Wheel models only.

<sup>&</sup>lt;sup>2</sup> Available for 6 ton models only.

<sup>&</sup>lt;sup>3</sup> Must be field wired.







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